

Seattle Public Utilities Broadview Pilot Project Flood Grouting Sanitary Sewers

NACWA 2012 Winter Conference

Facilities and Collection Systems Committee

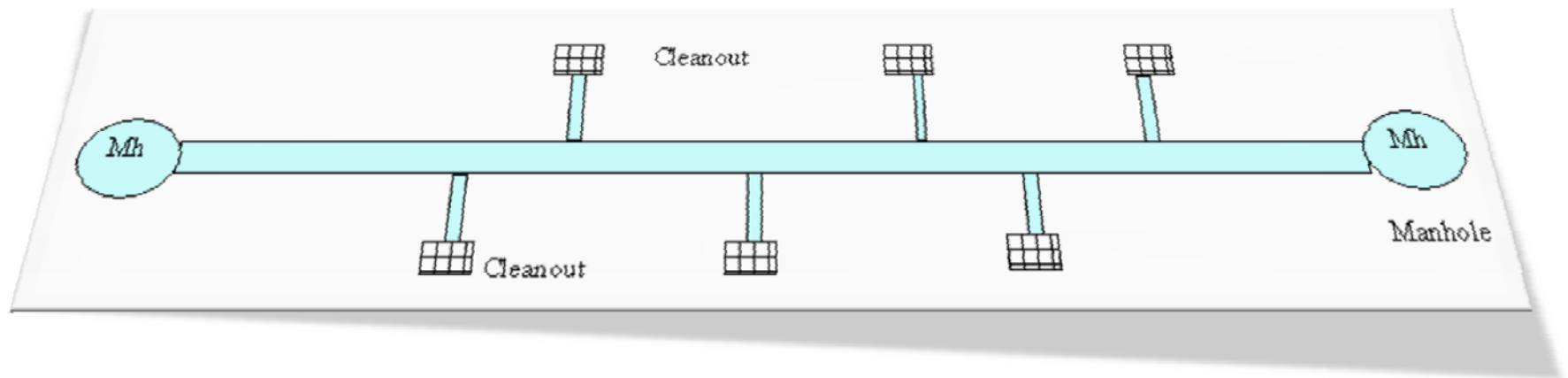
Andy Lukas, Brown and Caldwell

February 13, 2012

Brown AND
Caldwell

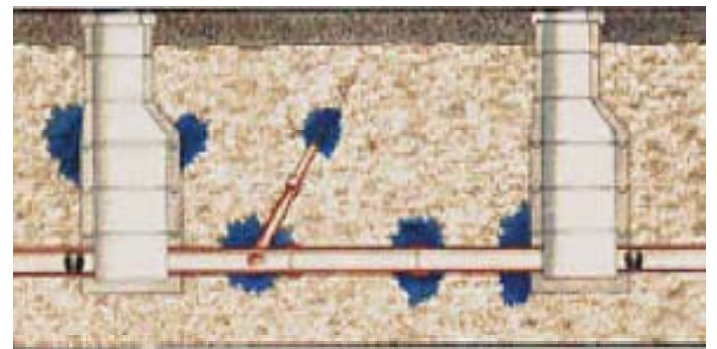
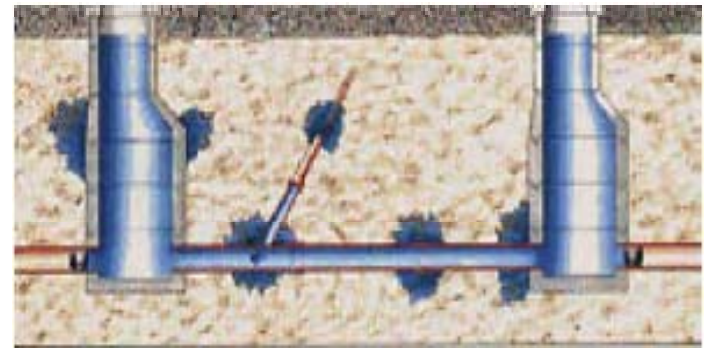
Flood Grouting Overview

- Flood grouting is the process of flooding the sewer system with a two part silicate chemical mixture that seals all joints, cracks, and defects
- The grout is applied to a MH to MH section including the mainline and all side sewers at once



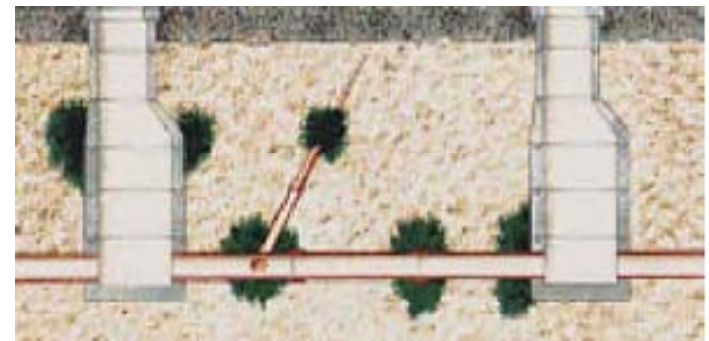
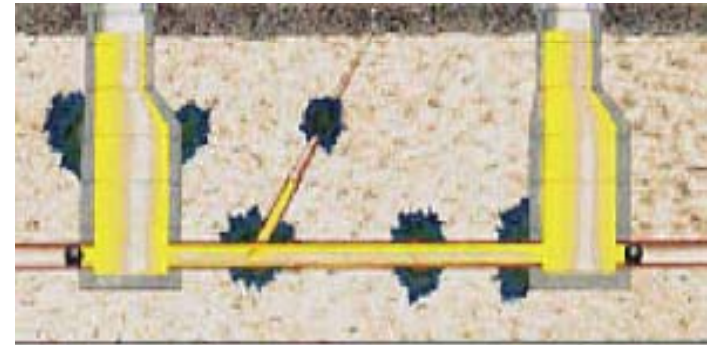
Flood Grouting Process Overview

- Place inflatable plugs into sewer mains and laterals.
- Fill manhole with S1
- When optimum penetration has been achieved, rapidly pump out S1
- Remove plugs
- Rinse inside of sewers, laterals, and manholes



Flood Grouting Process Overview

- Re-install inflatable plugs
- Pour S2 into manhole
- S2 reacts with S1 in the ground, forming a gel, then hardening to a concrete-like matrix
- S2 is then pumped out.
- After flushing, the sewer is returned to service.



Flood Grouting



S1



S2



Mixing



Instant reaction

Flood Grouting



Sample excavations

Project site

Broadview neighborhood Seattle, Washington

- Residential, built in 50s and 60s
- Separated sanitary sewer system
- Repeated history of basement backups and SSOs during large storm events



Project site

- 27 – MH to MH sections
- MHs – 4 to 16 feet deep
- 5,913 ft of 6" to 8" concrete sewer mains
- 9,725 ft of 4" to 8" laterals (concrete & PVC)
- 88 parcels over 30 acres
- 95% sign-up rate (no cost)

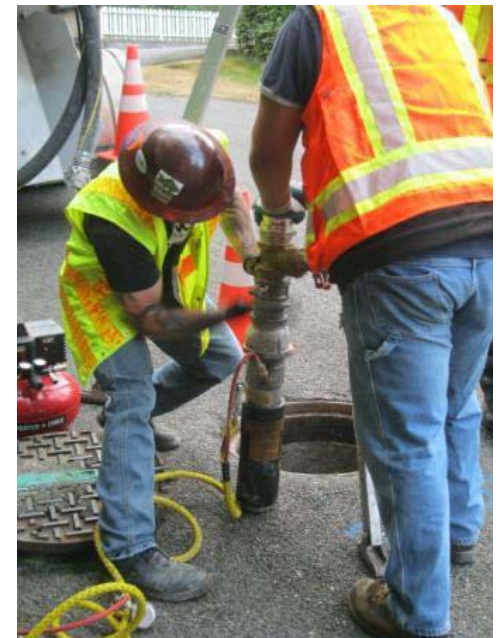


BCE Evaluated Technologies:

- CIPP
- Pipe bursting
- Joint grouting
- Flood grouting**

Construction

- Set up sewer bypass if needed
- Install plugs on laterals and mainlines



Construction



S1 Flooding
Heavier than
water
“Syrupy”



S2 Flooding
SG and viscosity
similar to water

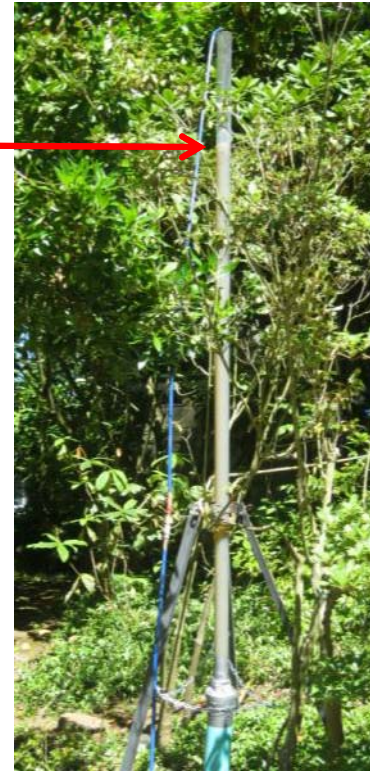


Construction

- Issues
 - Topography



Liquid
level

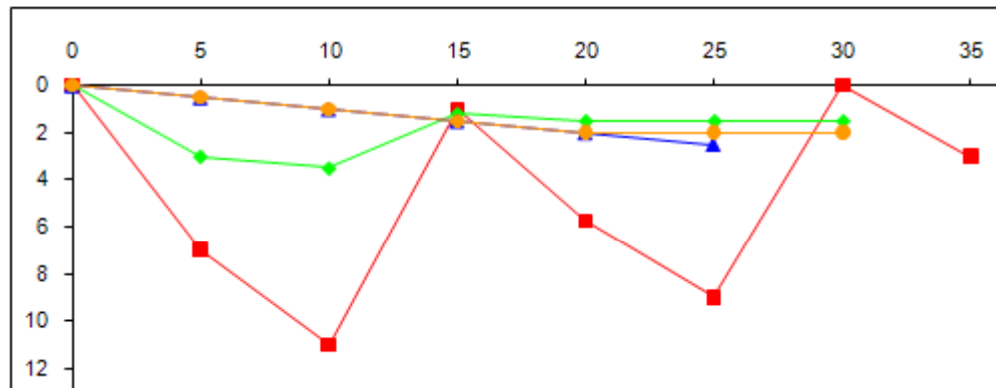


30 ft difference between MHs
Risers to manipulate hydraulic
grade
Hydraulic loading on the plugs

Project Evaluation

- Initial post exfiltration rates are promising

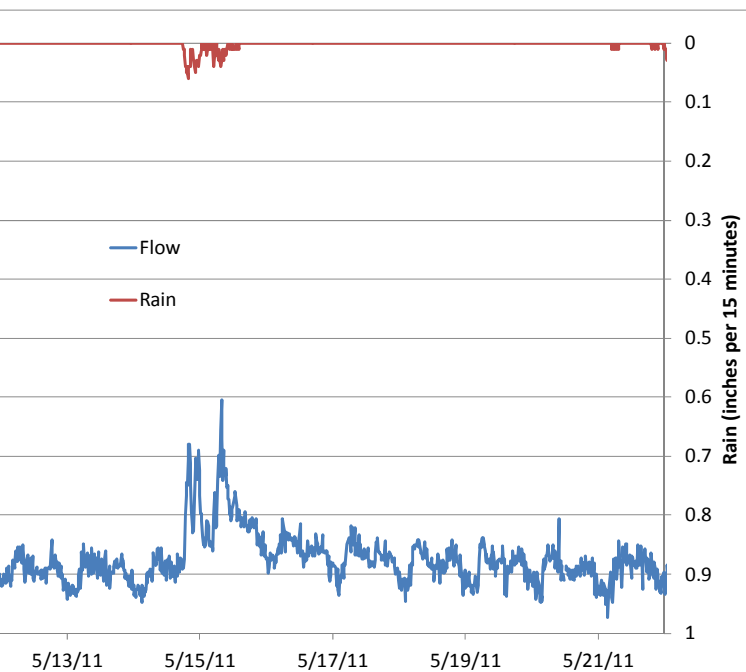
Flooded parts. Time	MH 98 9:54	MH 98 10:50	MH+Main+lat 12:23	MH+Main+lat 13:35
minutes	sinking (inch) 1. cycle S1	sinking (inch) 1. cycle S2	sinking 2. cycle S1	sinking 2. cycle S2
0	0	0	0	0
5	7	3	0.5	0.5
10	11	3.5	1	1
15	1	1.2	1.5	1.5
20	5.75	1.5	2	2
25	9	1.5	2.5	2
30	0	1.5		2
35	3			
40				
70				



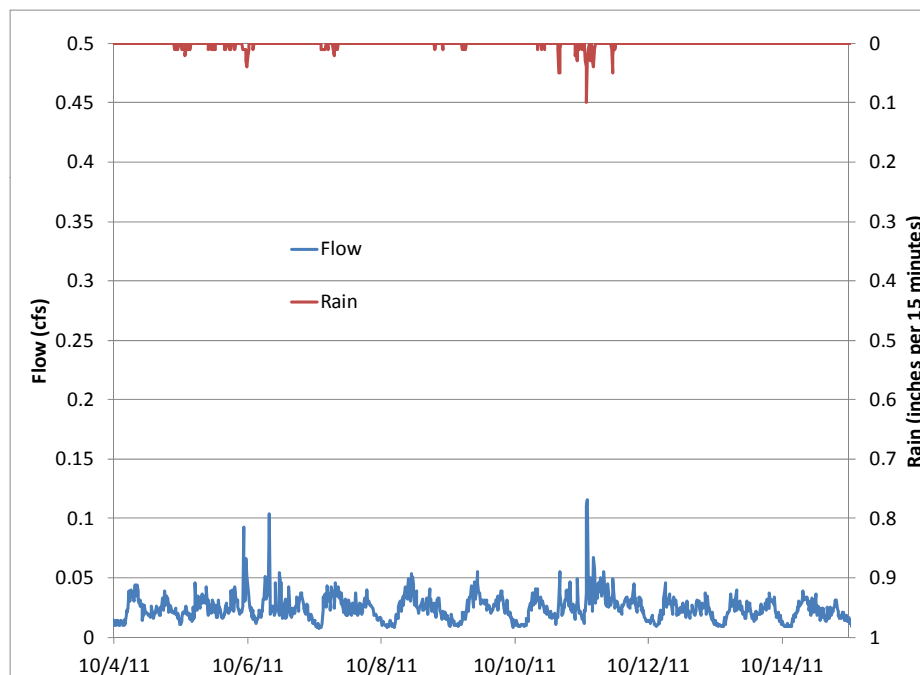
Upstream MH	Downstream MH	Before Loss	After Loss	Reduction
218-108	218-107	1.3	0.08	94%
218-104	218-103	5	0	100%
218-103	218-101	5	0	100%
218-078	218-077	10	0	100%
218-112	218-111	14	0	100%
218-105	218-104	16	0	100%
218-097	218-098	62	0	100%
218-100	218-225	94	0	100%
218-111	218-110	169	0	100%
218-070	218-096	43	2	95%
218-109	218-106	50	1	98%
218-220	218-100	98	2	98%
218-075	218-074	23	1	96%
218-102	218-101	25	0	100%
218-101	218-100	16	1	94%
218-106	218-103	17	1	94%
218-110	218-109	182	0	100%
218-107	218-106	160	0.3	100%
218-073	218-072	6	0	100%
218-071	218-072	2	0	100%
218-210	218-102	80	0	100%
218-077	218-075	5	0	100%
218-096	218-097	20	0	100%
218-225	218-098	5	0	100%
218-072	218-070	19	0	100%
218-076	218-075	6	0	100%
218-074	218-073	2	0	100%
Total		1135.3	8.38	99%

Project Evaluation (Project Complete 10/1/11)

Still too early to see flow meter results, small storm



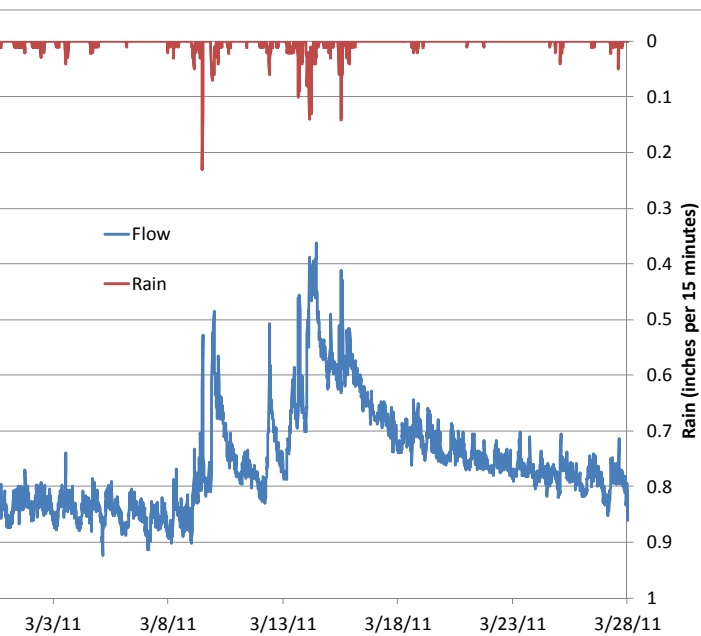
Before (May 2011)



After (October 2011)

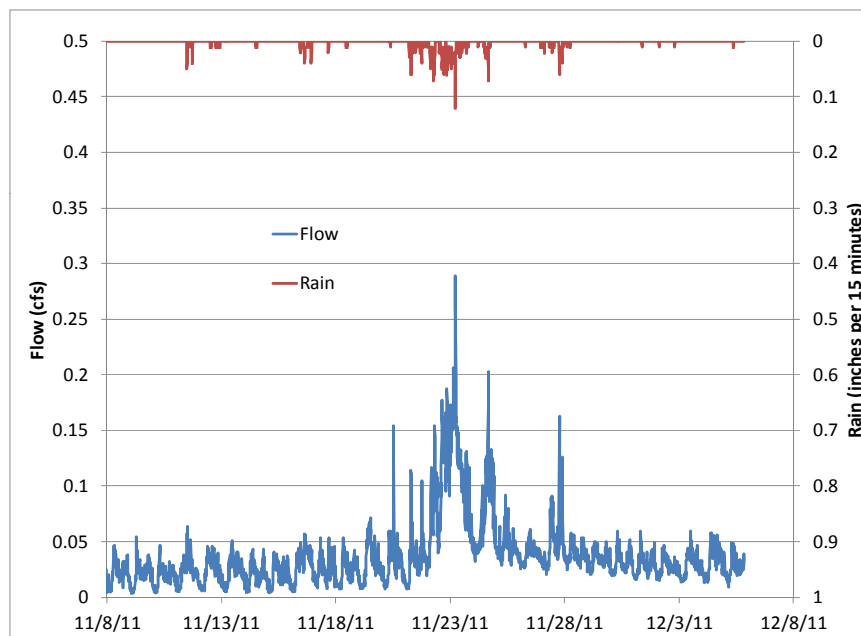
Project Evaluation (Project Complete 10/1/11)

Still too early to see flow meter results, big storm



Before

March 2011



After

November 2011

Project Evaluation

Project cost is approximately \$1.5M

Vs estimate of \$3.5M for CIPP or bursting

Continued flow monitoring through spring of 2012

Eng County modelling to determine removal rates

WERF funding with final report due Dec. 2012

PU may use this technology in other areas if effective

Using remaining chemical to seal manholes

Questions?

For more information please contact:

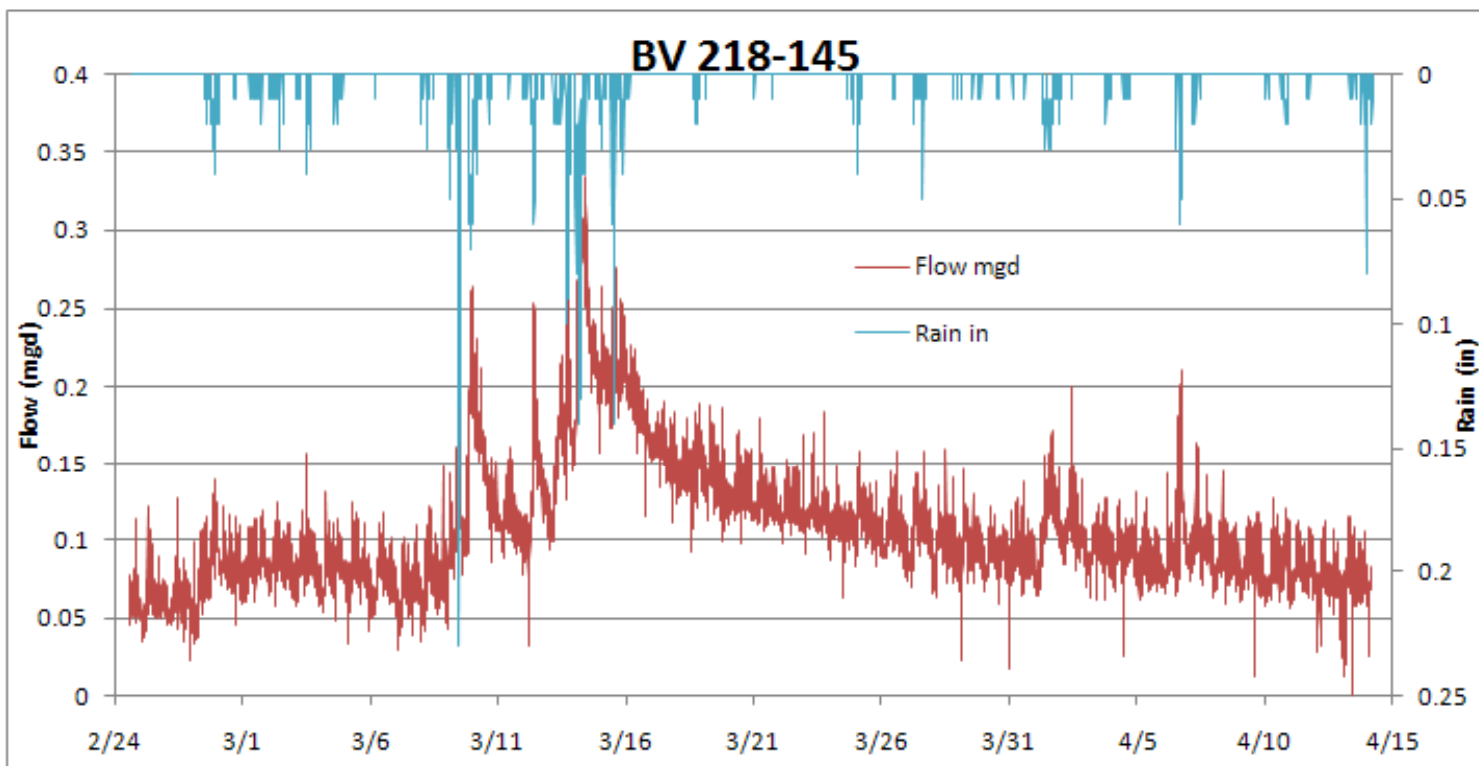
Bob Jacobsen

bjacobsen@brwncald.com

Extra Slides

Project site

Flow monitoring and modeling indicate that infiltration is key wet weather component



Project site

Need community support for project – 1st time for
PU to work on private property

Introduction letter mailed

Public presentation

Right-of-Entry mailed with additional information

2nd mailing

Phone calls

Certified mailings

Open house at the site

Achieved 95 percent sign up rate



Flood Grouting

Component is a sodium silicate
waterglass or liquid glass
made by melting sand and
potassium and dissolved in water
silicate solutions have been
applied in:
Roads
Anti corrosion coatings
Fire resistant coatings
Soil stabilization
Dikes, slurry walls
encapsulate contaminants

Flood Grouting is

**S1 + S2 + soil particles/aggregate
= silicate conglomerate**

Flood Grouting can:

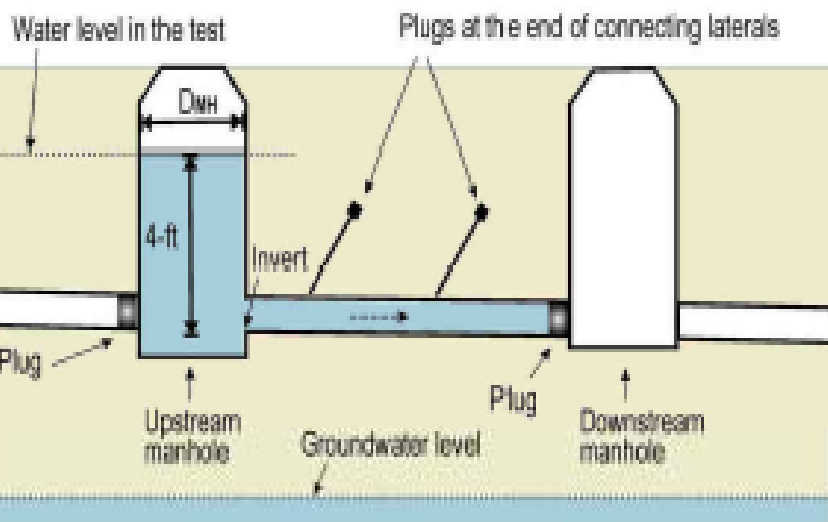
- Provide a stable environment for the pipes
- Eliminates infiltration AND exfiltration
- Stop biogenic sulfur corrosion
- Coat concrete pipes
- Reduce root ingress
- Resist oil and organic solvents

ial Steps

laterals, mainlines, and MHs need to be cleaned and examined
remove debris, roots, grease, incrustations, deposits etc.
locate alignment, side branches, sags, significant defects

install missing cleanouts
ac-a-Tee

clean water test



Construction

Completed initial CCTV
and cleaning

Determined some GIS mapping
was off

Found that no repairs were
needed

Discovered that 3 MHs did not
exist

- SPU installed under ongoing
maintenance

Found that some mainline pipe
changed diameters mid span

Extensive signs of infiltration



Construction

Installed all cleanouts with the Vac-a-Tee method



Construction

Issues

Leaking through pavement



Operational Lessons Learned

Side sewer plugs are the “Achilles heel” of flood grouting

Depth of side sewers is a challenge

Material handling

Equipment maintenance

Transportation - legal vehicle weight, brakes

Need solid inspection data in conjunction with accurate

Mapping



Project Lessons Learned

Need accurate mapping up front

Topography, side sewer configuration, and landscaping will limit the extent of side sewer sealed

Only able to seal about 30 percent of the total side sewer length

Conduct clean water tests on all sections ahead of time

Be prepared for spill response, both public and private

Actively involve Engineer throughout project